

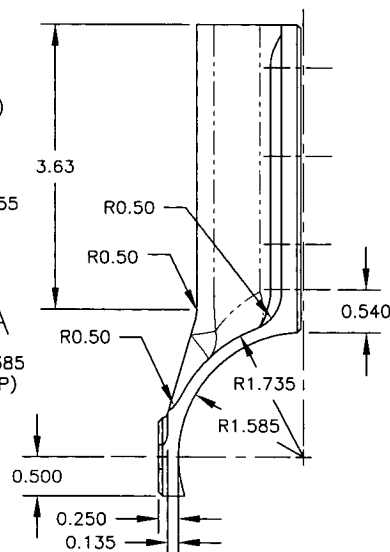
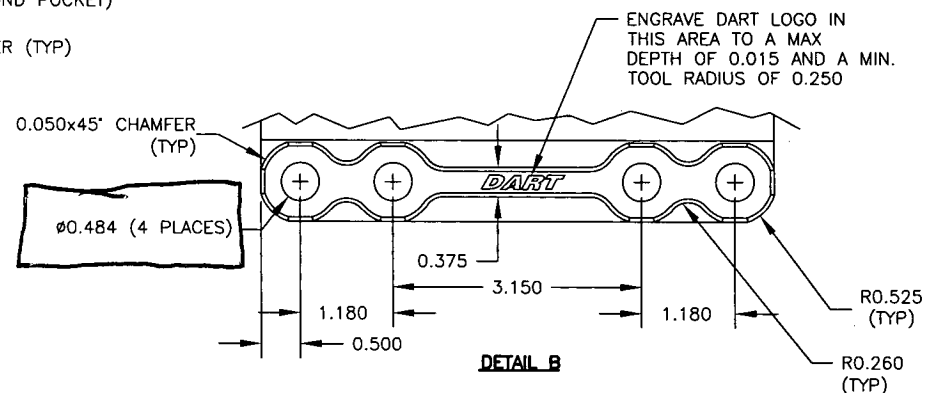
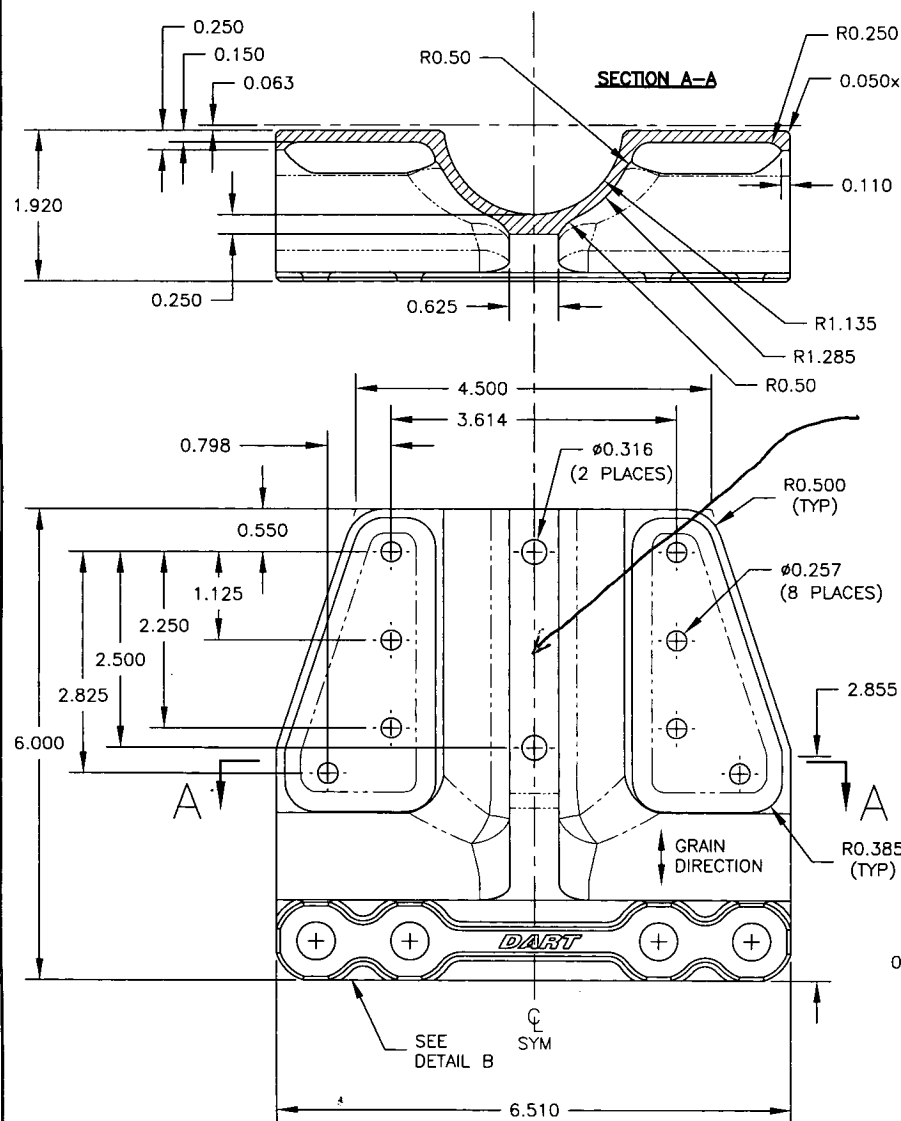
DART AEROSPACE LTD		Work Order:	
Description: 350 SADDLE		Part Number:	D3500-1 Re-work.
Dwg: D3500 PRELIMINARY/ISSUE.		Qty:	
		Page of	

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler			
2	mm	Pick:			
		Qty/ PART# DESC Batch:			
		4 D3500-1 350 SADDLE.			
3	mm	Open SKID Bolt holes To $\phi .484"$			
		AS PER Dwg D3500			
4	mm	Deburr. Holes.			
5	QCS	Inspect Work To Step 4.	UP	06.06.23	4
6	FP	Touch-up. Powder Coat AS PER			
		DART QST 005. 4.3 (Gloss White)			
7	QC3	Inspect Powder Coat.	NA	06.06.23	
		PROTOTYPE FOR SADDLE TEST			
8	SI	Identify & Stock.	N/A	06.06.23	
		PROTOTYPE FOR SADDLE TEST			
9	DC	Level 21.	N/A	06.06.23	
		PROTOTYPE FOR SADDLE TEST			

Rev.	Date	Change	Revised By	Approved

PRELIMINARY ISSUE

(P06.05.31)



D3500-1 SADDLE

- 1) MATERIAL: 6061-T6/T651 (QQ-A-200/8 OR QQ-A-250/11)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1, POWDER COAT GLOSS WHITE (REF 4.3.5.1) PER DART QSI 005 4.3
- 3) BREAK ALL SHARP EDGES 0.010 TO 0.020
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

COPYRIGHT © 2006 BY DART AEROSPACE LTD.

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

A	06.04.18	NEW ISSUE
DESIGN	DP	DRAWN BY DP
CHECKED		APPROVED
DATE	06.04.18	
DRAWING NO.	D3500	REV. A
TITLE	SADDLE	SHEET 1 OF 1
		SCALE 2:3

DART DART AEROSPACE LTD.
HAMPSHIRE, ONTARIO, CANADA

Copper and Brass Sales

06/04/07

06/02/21